

Date: Monday, 19/02/2007 2:50:22 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : PARTS FOR DSI9340 - <i>Return</i>
Job Number : 30780	
Estimate Number : 10804	
P.O. Number : <i>N/A</i>	Part Number : Z_CUSTOM
This Issue : 19/02/2007 S.O. No. : <i>N/A</i>	Drawing Number : RTN 546
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : OVERHEAD	Drawing Revision : <i>N/A</i>
Previous Run : 00015	Material : <i>N/A</i>
Written By : _____	Due Date : 26/02/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT RTN 546

20702-19

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

RETURN PARTS TO STK USING SAME (ORIGINAL) B/N+

4 X D2230-1 *B25554*4 X D2230-3 *B26593*3 X D2732 *B26472*4 X AN413A *M101149*8 X AN960JD416 *M1005750*4 X MS21042L4 *M19185*4 X D2274 *B26078*2 X D2732-030 *B26472*2 X D2856-400(7.2) *B26472*6 X AN3-35A *M195570*6 X AN4-11A *M17771*4 X AN960JD10 *M16822*12 X AN960JD416 *M1005750*2 X MS21042L3 *M100393*6 X MS21042L4 *M19185*

20712/22

3.0	MISC	MISCELLANEOUS
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Comment: MISCELLANEOUS

DO ADJUSTMENT IN ACCPAC FOR ABOVE PARTS

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

20710273

207162/23

Job Completion



20710273

Date: Friday, 6/23/2006 2:25:02 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STEP MOD KIT	REFERENCE ONLY
Job Number : 27681		
Estimate Number : 12474		
P.O. Number : N/A	Part Number : DSI9340011	
This Issue : 6/23/2006 S.O. No. : N/A	Drawing Number : DSI9340 REV A	
Prsht Rev. : NC	Project Number : N/A	
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A	
Previous Run : 27680	Material : N/A	
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 6/30/2006	
Checked & Approved By : <u>06-06-23</u>	Qty: 44 Um: Each	
Comment : Est Rev:A New Issue 06-06-23 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPDS9340-011	CHG 001
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KS 06/06/23

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D22301	Mounting Lug
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Comment: Qty.: 2.0000 Each(s)/Unit	Total: 88.0000 Each(s)
Mounting Lug	
Batch: 1325554	

Qty 4

4.0	D22303	Mounting Lug
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Comment: Qty.: 2.0000 Each(s)/Unit	Total: 88.0000 Each(s)
Mounting Lug	
Batch: 1326593	

Qty 4

5.0	D2732	Rubber Extrusion
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Comment: Qty.: 0.2500 f(s)/Unit	Total: 11.0000 f(s)
Rubber Cushion	
Batch: 1326472	

D2732-0-03 Qty 1

+ 4 more D2732-0-03.

2-214
W/O

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STEP MOD KIT

Job Number: 27681

Part Number: DSI9340011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 176.0000 Each(s)

Bolt

Batch: M161149

Qty 4

7.0

AN960JD416

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 352.0000 Each(s)

Washer

Batch: M100575

195

M101369

157 mlp

Qty 8

8.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 176.0000 Each(s)

Nut

Batch: M190851

Qty 4

6/6/26

(44)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6/6/26 (44)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9340-011

Location:

PPP Rev:

DRAFT

6/6/26

(44)

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

6/6/26 (44)

Job Completion



W 6/6/26

Date: Thursday, 29/06/2006 3:18:18 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : D350591214

Job Number : 27805

Estimate Number : 10804

P.O. Number : N/A

This Issue : 29/06/2006 S.O. No. : N/A

Prsht Rev. : NC

First Issue : 29/06/2006 Type : N/A

Previous Run : 00015

Part Number : D350591214

Drawing Number : RTN 497

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 06/07/2006

REFERENCE ONLY

Qty: 1 Um: Each

Written By : SEE ABOVE DATE & USERChecked & Approved By : 11 11 11 11

Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 497

2.0 D350591214 Heli-Access-Step ShortRH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Heli-Access-Step ShortRH

ORIGINAL B/N 26656

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ADD TO KIT

1 X DSI 9340-011 TO KIT B 27681

REMOVE

2X D3064-1 B 23406 33.402X D3080-1 B 21677 6.642 X D2182B035 B 24870 1.50

Adj 1628

Pc 6/7/06

W

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP WITH NEW B/N

CHANGE RED & WHITE LABELS TO CHG 00204

Pc 6/7/06

Perc

ADD PERMANENT

Tuesday, 4/18/2006 10:00:09 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID RH

Job Number: 26656

Part Number: D350591214

Chg 002
REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

4-Grind End Plate Flush

18.0

QC5/9

WELD INSPECTION



Comment: Inspect work & Weld to Current - Check dimension 106.93" & 3.375" as per Dwg D3272

19.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Touch Up Chemical conversion

20.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

21.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk as per Dwg D3078 and QSI 005 4.4

22.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect Powder Coat and Wing Walk

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

24.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 0.3000 f(s)/Unit Total: 3.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2182b035 Rubber Cushion B24870

25.0

D2274

Radius Block



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2274 Radius Block B25709

B26078 Hg.

7mcs

uesday, 4/18/2006 10:00:09 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID RH

Job Number: 26656

Part Number: D350591214

Job Number:



Seq. #: Machine Or Operation: Description :

26.0 D2732

Rubber Extrusion



Comment: Qty.: 0.2500 f(s)/Unit Total: 2.5000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2732-030 Rubber Cushion B 264727

27.0 D2856400

Abrasion Strip



Comment: Qty.: 0.6000 f(s)/Unit Total: 6.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2856-400(7.2") Abrasion Strip B 260471

28.0 D30641

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3064-1 Clamp B 23404 ~~23404~~

29.0 D30801

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3080-1 Clamp B 25453 3mex
B 21677 17mex

30.0 AN335A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 AN3-35A Bolt M 19551

31.0 AN411A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 AN4-11A Bolt M 17771 52mex
M 1783 8mex

Friday, 4/18/2006 10:00:09 AM

Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID RH

Job Number: 26656

Part Number: D350591214

Job Number:



Seq. #:	Machine Or Operation:	Description :
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32.0	AN960JD10	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4-AN960JD10

Washer

M15875 1mcp
M16895 3mcp
M16822 14

33.0	AN960JD416	Washer
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12-AN960JD416

Washer

M100570

34.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2-MS21042L3

Nut (or-3)

M100393

35.0	MS21042L4	Nut
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6-MS21042L4

Nut (or-4)

M19085

36.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

37.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-591-214

Location:

PPP Rev:

FC 3/4

B

M16/6/6 (10)